



PKM-1B

PHM-1A

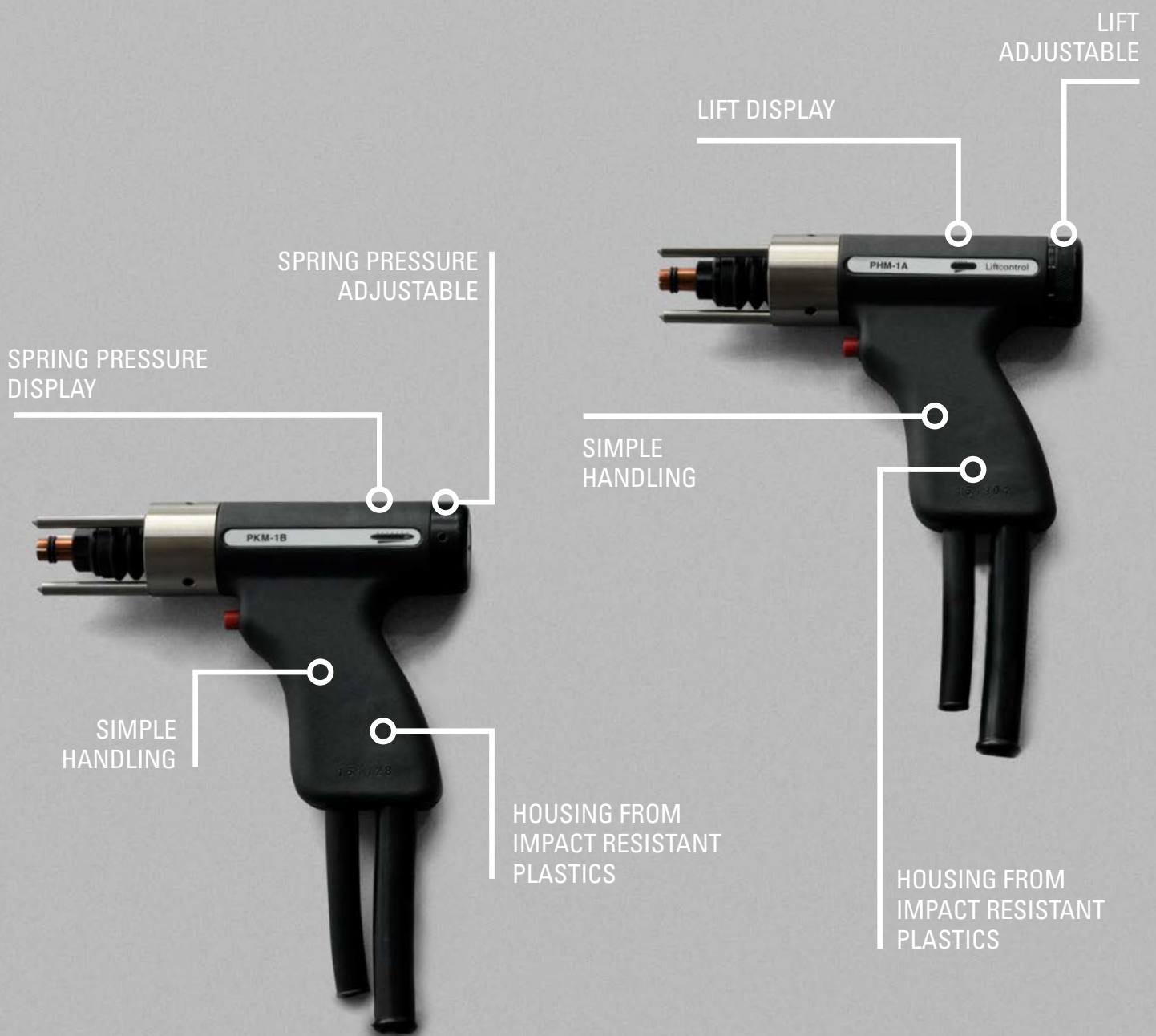
STUD WELDING GUNS FOR CAPACITOR DISCHARGE STUD WELDING



STUD WELDING TECHNOLOGY BY



STUD WELDING



TECHNICAL DATA AND CHARACTERISTICS

	PKM-1B	PHM-1A
Welding method		
Capacitor discharge (contact)	x	
Capacitor discharge (gap)		x
Welding range (Ø mm)	2-10	2-10
Welding material		
Steel	x	x
Stainless steel	x	x
Aluminium		x
Brass		x
Spring pressure adjustable	x	
Spring pressure display	x	
Lift adjustable		x
Lift display		x
Piston guide		
Slide-bearing	x	x
Linear ball track	o	o
Welding cable		
-cross-section (mm ²)	25	25
-length (m)	6,5	3,5
Control cable plug	7-pin	7-pin
Housing from impact resistant plastics	x	x
Protection of piston guidance from welding spatters	x	x
Dimensions		
Width (mm)	40	40
Height (mm)	130	130
Length (mm)	183	183
Weight without cable (kg)	0,7	0,7



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