

STUD WELDING UNIT SPECIALLY DESIGNED FOR WELDING CUPPED HEAD PINS AND INSULATION NAILS













LIGHTWEIGHT

- » weight only 7.7 kg
 - → 45% lighter than comparable competitor units!

SMALL AND COMPACT

» Dimensions: 195 x 302 x 270 mm

VERY EASY OPERATION

- » adjustment aid for charging voltage
 - summary table with recommended values for charging voltage
- » charging voltage continuously adjustable
- » display of adjusted charging voltage

APPLICABLE WITH STUD WELDING GUN PIM-1B

- » for welding cupped head pins
- » spring pressure adjustable for adaptation to different welding situations (e.g. for insulation materials with high density)
- » display of adjusted spring pressure in sight window
- » automatic triggering of welding in welding position
- » automatic control of contact pressure
 - → secures constantly good welding results

APPLICABLE WITH STUD WELDING GUN PIM-1K

- » for welding cupped head pins
- » small and compact
 - → length: only 43 mm
 - → weight: only 200 g
 - → for welding in difficult to access areas
- » automatic triggering of welding in welding position
- » automatic control of contact pressure
 - → secures constantly good welding results

APPLICABLE WITH STUD WELDING GUN PKM-1B

- » for welding insulation nails
- » spring pressure adjustable for adaptation to different welding situations
- » display of adjusted spring pressure in sight window

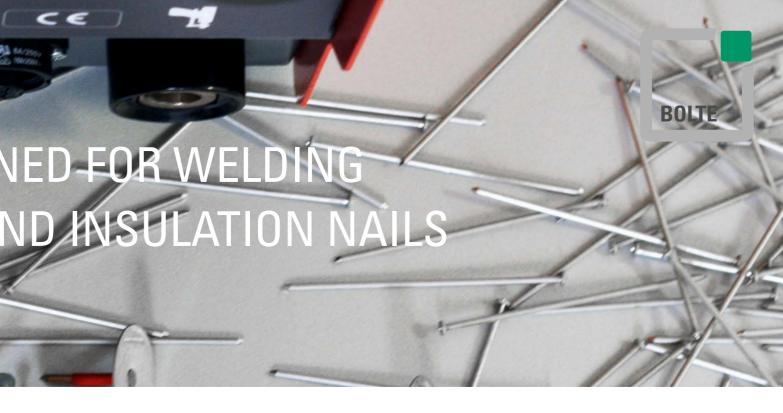
POWERFUL

» perfect welds of very high strength

UTMOST SAFETY

- » electronic function control
- » self-diagnosis system
- » automatic function test
- » repeat cycle lock to avoid welding on already welded studs

HIGH QUALITY, ROBUST UNIT BODY FOR HARSH BUILDING SITE CONDITIONS



TECHNICAL DATA

Welding range	2 - 3 mm
Welding material	steel, stainless steel, aluminium
Welding sequence	> 30 welds/min
Excess temperature	x
Damage on welding/control cable	Х
Weight	7.7 kg
Dimensions (W x L x H)	195 x 302 x 270 mm
Electric connection Mains supply (V) at 50/60 Hz	230 (115)
Mains fuse external	≥ 10 AT
Protection	IP 21



Bolte GmbH

Flurstraße 25 D-58285 Gevelsberg

Tel.: +49 (0)2332 55106-0 Fax: +49 (0)2332 55106-11

Ohmstraße 3 D-85221 Dachau

Tel.: +49 (0)8131 5159-0 Fax: +49 (0)8131 5159-11

E-Mail: info@bolte.gmbh



www.bolte.gmbh